

Page 1 of 1

All amounts are calculated in domestic currency.

es from 5/16/2014 to 5/16/2014

All Rec. Em.

Grouped by

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Receiv Date/ Receiv Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Rejected Qty	Book Amt
Vendor ID/Vendor Name											
PO23746	1	VC-COP001	M304S16GA	sf	4/17/2014	5/16/2014	224.0000	\$3.90	0.0000	0	\$872.92
CAD	No		304/316 Sheet .063	sf	224.0000	DESJ02		\$872.92	0.0000	0	
			m129192								
	6		71401-45		4/17/2014	5/16/2014	1.0000	\$0.00	0.0000	0	\$0.00
	No		Procurement Quality Clauses		1.0000	DESJ02		\$0.00	0.0000	0	
			m129192								
										Total Received Quantity:	225,0000
										Total Qty to Inspect (PO U/M):	0.0000
										Total Reject Quantity:	0.0000
										Total Receipt Value:	\$872.93
										Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 877147

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 13May14 at 9:27 From PFW
Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-671461- 1 Your PO # 23746

STAINLESS STEEL SHEET 304-2B

.0600 Nom X 48.0000" X 96.0000"

Heat Number

884227

Tag No

291595

Quantity

224.00 SFT

PCS

7

Wt LBS

539

Tags

1

PCS

7

LBS

539

TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

BACK ORDER FROM OUR PREVIOUS B/L# 872577

TOTAL 1 SKID GW. 604 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Page: 1 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TUN/007# 1417007001 T0001 TBS/CST TVH/LST # 140223034 RT0001

84586

Rec 258135-1

Herstellerwerk / Manufacture's works / Usine productrice (881227) outokumpu 		Art der Prüfbescheinigung / Type of inspection document / Type du document ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION nach / according to / suivant EN 10204-3.1		Bescheinigungen / 15.11.2013 Document number Numero de document 1000496333 / Seite / Page / Page 1 / 1																																													
Oberschlesienstrasse 16, 47807 Krefeld OUTOKUMPU STAINLESS USA, LLC 1 ThyssenKrupp Drive CALVERT, ALABAMA AL 36513-1300 USA		Besteller/Empfänger / Customer/Consignee / Acheteur/Destataire OUTOKUMPU STAINLESS USA, LLC, Calvert, Ala Kundenbestellnr. / Customer's order number / Numéro de la commande du client 51004304 Werksauftragsnr. / Manufacturer's works order no / N° de la commande de l'usine productrice 900453432 / 001 Lieferanzeige Nr. / Delivery Note No. / Avis d'expédition N° 87627406 / 010 Erzeugnis / Product / Produit BLECH/SHEET/TOLE																																															
Lieferbedingungen / Terms of delivery / Conditions de livraison ASTM A 666 SAE AMS 5513 J <u>ASTM A 240/A 240M</u> ASME SA 240/SA 240M Sec. II Part A Ed. 2013		Stahlsorte und Gütegruppe / Steel grade and qual Type 304																																															
Kundenmaterial-Nr. Customer's material number N° de matière du client P003389		Maße des Erzeugnisses (Dicke / Breite / Länge) Product dimensions (Thickness / Width / Length) Dimensions du produit (Epaisseur / Largeur / longueur) 0.0579 inch x 48.0000 inch x 96.0000 inch		Hersteller Steelmaking proc. Mode d'elabor. AOD																																													
Ausführung Finish Fin IIIc / 2B		Schmelztemp. Cast number Id. de la coulée 884227		Proben-Id. Sample Id. Empl. du prélèvement 1002875783																																													
Proben-Id. Sample Id. Empl. du prélèvement 1002875784		Proben-Id. Sample Id. Empl. du prélèvement 1002875783		Proben-Id. Sample Id. Empl. du prélèvement 1002875784																																													
Pack-Nr. Packing-No. N° Palette 8702379		Stückzahl No of pieces N° de pièces 52		Ist-Gewicht Actual weight Masse effective 4.017 lbs																																													
Pack-Nr. Packing-No. N° Palette 8702380		Stückzahl No of pieces N° de pièces 52		Ist-Gewicht Actual weight Masse effective 3.995 lbs																																													
Pack-Nr. Packing-No. N° Palette 104		Stückzahl No of pieces N° de pièces 8.012 lbs		Ist-Gewicht Actual weight Masse effective 8.012 lbs																																													
Chemische Zusammensetzung / Chemical composition <table border="1"> <thead> <tr> <th>Schmelznr. / Cast no.</th> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Ni</th> <th>% N</th> <th>% Mo</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>884227</td> <td>0.033</td> <td>0.38</td> <td>1.28</td> <td>0.027</td> <td>0.0040</td> <td>18.13</td> <td>8.50</td> <td>0.040</td> <td>0.20</td> <td>0.44</td> </tr> </tbody> </table>						Schmelznr. / Cast no.	% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N	% Mo	% Cu	884227	0.033	0.38	1.28	0.027	0.0040	18.13	8.50	0.040	0.20	0.44																						
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Prüflos/Inspection lot Lot de contrôle Proben-Id.-Lage Sample Id.-Position Ident./empl. du prélèvement QUER																																																	
<table border="1"> <thead> <tr> <th>YS0,2 %</th> <th>YS1,0</th> <th>TS</th> <th>El. A2"</th> <th>HV</th> <th>HRB</th> <th></th> <th></th> <th></th> <th></th> <th></th> </tr> <tr> <th>PSI</th> <th>PSI</th> <th>PSI</th> <th>%</th> <th>HV</th> <th>HRB</th> <th></th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>1002875783</td> <td>43365</td> <td>47135</td> <td>89485</td> <td>58.8</td> <td>173</td> <td>80.0</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1002875784</td> <td>43655</td> <td>47280</td> <td>89485</td> <td>59.5</td> <td>170</td> <td>80.0</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>						YS0,2 %	YS1,0	TS	El. A2"	HV	HRB						PSI	PSI	PSI	%	HV	HRB						1002875783	43365	47135	89485	58.8	173	80.0					1002875784	43655	47280	89485	59.5	170	80.0				
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Beständig gegen interkrist. Korros./Resistant to intercryst. corros./Resistant à la corros. intercryst. ASTM A 262 PRACTICE E I.O. Maße-Oberfläche/Dimensions-Surface/Dimensions-Surface. Verwechslungsprüfung (Spektralanalyse)/Test of identity/spectrum analysis/Contrôle d'identification (analyse spectrale): WAERMEBEHANDLUNG : 1050 GRAD C / LUFT TRAITEMENT TERMIQUE : 1050 GRAD C / AIR HEAT - TREATMENT : 1050 DEGREE / AIR																																																	
Aussteller der Bescheinigung / Originator of the document / Auteur du document Outokumpu Nirosta GmbH Dieses Zeugnis wurde maschinell erstellt Werk Krefeld		Stempel des (der) Abnahmebeauftragten Receiving agent's stamp Poinçon de l'agent réceptionnaire 		Datum der Ausstellung und Bestätigung Date of issue and validation date d'émission et validation 15.11.2013																																													
Abnahmebeauftragter/ Inspector/ Expert Ulrich Wansant Tel.: 49-2151-83-3142 Fax: 49-2151-83-4106 Certificates.Nirosta@outokumpu.com																																																	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

14/10/14

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S16GA	304/316 Sheet .063	4/17/2014 Yes 4/17/2014		224.00 sf	\$4.27	\$956.00
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$956.00
2	M304S18GA	304/316 .050 Sheet	4/17/2014 Yes 4/17/2014		224.00 sf	\$3.45	\$772.80
MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240							
Line Total:							\$772.80

PO Instructions: quotation:
no: pec st-0670569

Note:

4/10/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3 M2024T3S.020 Alum. sheet .020 4/17/2014 48.00 ✓
Yes sf
4/17/2014

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037 OR ASTM B209

Line Total:

\$208.00

4 M6061T6S.063 6061-T6 .063 Sheet 4/17/2014 320.00 ✓
Yes sf
4/17/2014

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total:

\$1,000.00

5 M6061T6S.080 6061-T6 .080 Sheet 4/17/2014 336.00 ✓
Yes sf
4/17/2014

MATERIAL: 6061-T6/T62 ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209

\$4.13 ✓

\$1.00

PO Instructions: quotation:
no: pec st-0670569

Note:

4/10/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
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PURCHASE ORDER

Purchase Order ID PO23746

Purchase Order Date 4/10/2014

PO Print Date 4/10/2014

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA -- (Free Carrier)

Line Total: \$1,386.00

6 71401-45 Procurement Quality 4/17/2014 1.00 \$0.00
Clauses

No

4/17/2014

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

Line Total: \$0.00

PO Total: \$4,386.00

PO Instructions: quotation:
no: pec st-0670569

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/10/2014